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| REVISIONS | | | |
|-----------|------------------------------|----------|-------------|
| REV. | DESCRIPTION | DATE | APPROVED |
| | LAST PROTOTYPE REVISION: PR2 | | |
| N/C | INITIAL RELEASE | 10/05/17 | P. BRAVO |
| A | INCORPORATED ECN 05889 | 11/30/17 | P. BRAVO |
| B | INCORPORATED ECN 06386 | 09/20/19 | P. BRAVO |
| C | INCORPORATED ECN 06408 | 10/30/19 | J. GARDINER |

NOTES:

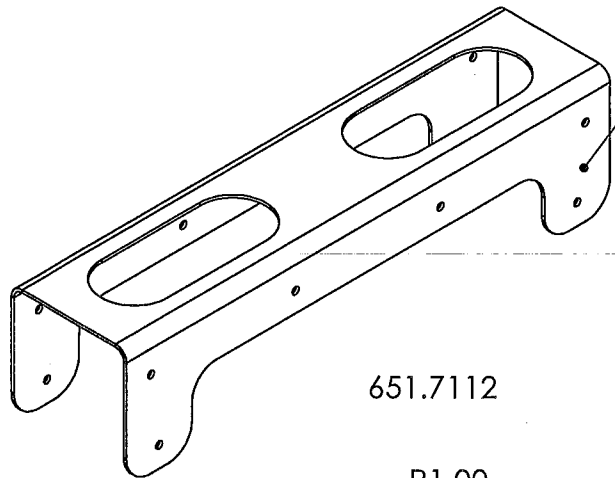
- 1 MATERIAL: 2024-T3 ALUMINUM IAW AMS-QQ-A-250/4 0.080" THICK SHEET
- 2 FINISH: 40 GRIT, 90 DEGREE CROSSHATCH
- 3 IDENTIFY IAW MPP-120
- 4. BREAK AND DEBURR ALL SHARP EDGES
- 5 MARK WITH INDELIBLE INK "FORWARD" TO INDICATE CORRECT INSTALL ORIENTATION

A

B

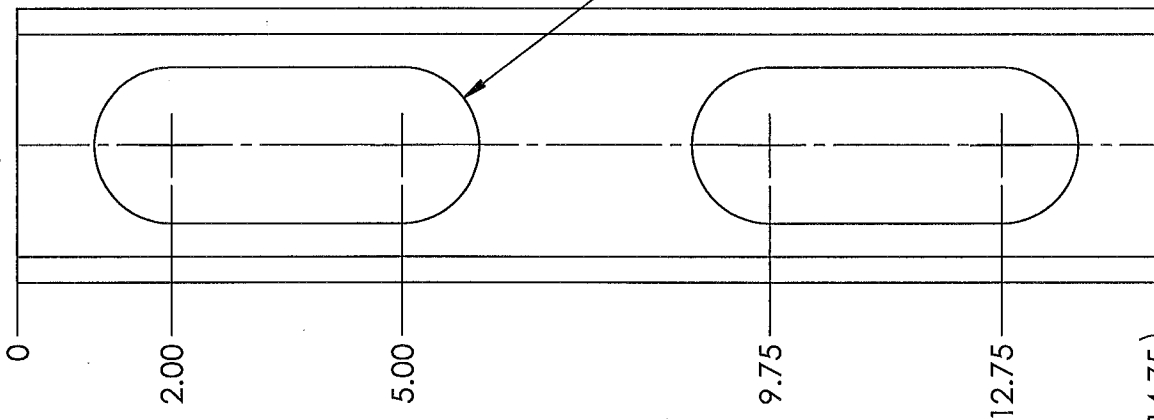
C

D



651.7112

R1.00
TYP



3.60^{+.20}
-.00

(2.59)

(2.00)

.63

0

0

.75

2.00

R.5.17
TYP

9.58

12.75

14.00

14.75

R.33
2PL

90°

(.08)

3.51

10.31

9.68

8.31

7.72

6.81

6.15

4.15

3.50

2.59

2.00

.63








0

DOWN 90° R.25

DOWN 90° R.25

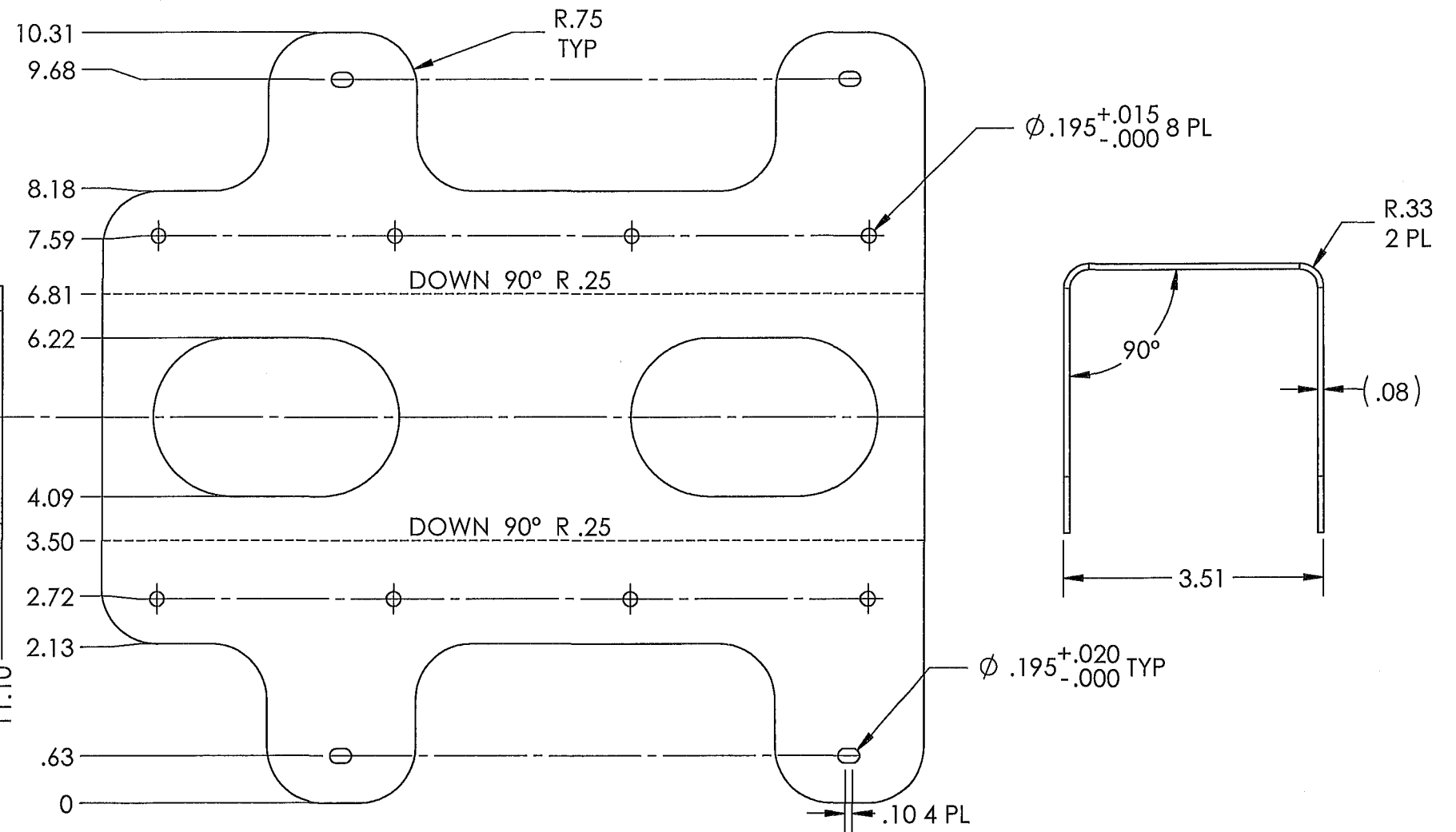
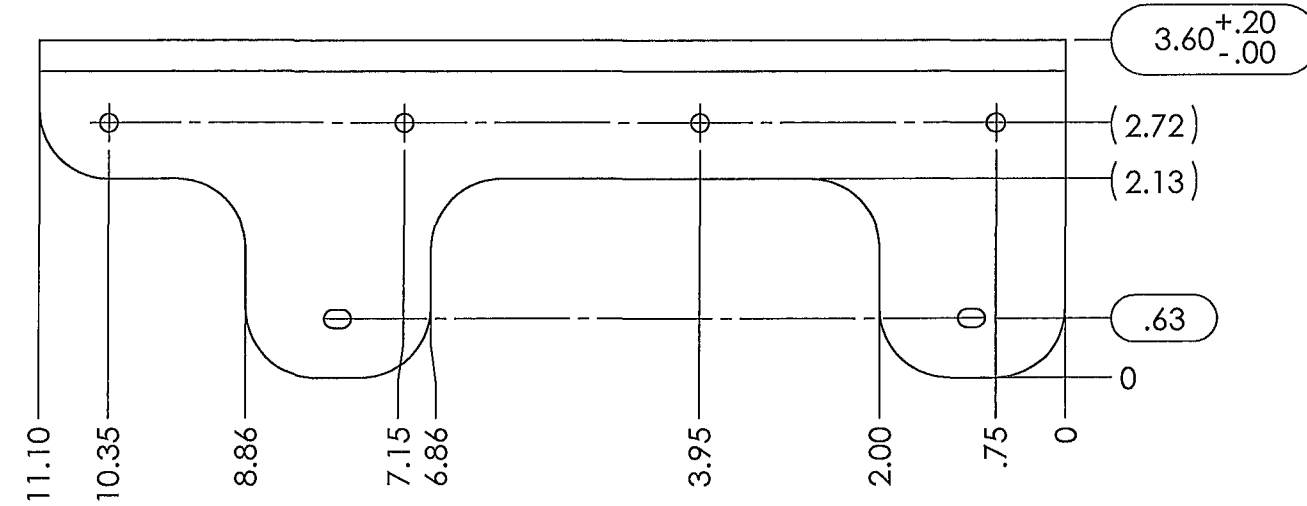
Ø.195^{+.015}
-.000 8 PL

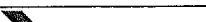
Ø.195^{+.020}
-.000 TYP

| | | | | | |
|---------------|----------|---|--|---|------------------|
| 3 | 651.7114 | AFT GIRT |  |  | |
| 2 | 651.7113 | FORWARD GIRT |  |  | |
| 1 | 651.7112 | MID GIRT |  |  | |
| F/N | P/N | DESCRIPTION | MAT'L | SPEC. | |
| QTY | | PARTS LIST | | | |
| NEXT ASSY (S) | | ORIGINAL DATE (MO-DA-YR) |  3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 | | |
| 651.8800 | | DRAWN BY D. MEJIA | | | CHECKER P. BRAVO |
| 651.8000 | | DRAWING APPROVAL P. BRAVO 10/05/17 | | | |
| 651.6300 | | CONTRACT No. | | | |
| | | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ± 1.0° | BELL 505 GIRT | | |
| | | SIZE B | CAGE CODE 07MZ6 | DWG. NO. 651.7100 | REV. C |
| | | SCALE NONE | | SHEET 1 | OF 3 |

DART AEROSPACE
APICAL INDUSTRIES, INC.
dba DART AEROSPACE
3030 ENTERPRISE CT., SUITE A
VISTA, CA. 92081
(760)-724-5300
BELL 505 GIRT

651.7113



| | | | | | |
|--|---------------------|--|---|--|--|
| ORIGINAL DATE (MO-DA-YR) 09-10-17 | |  DART AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE | 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 | | |
| DRAWN BY P. MEJIA | CHECKER P. BRAVO | | | | |
| DRAWING APPROVAL P. BRAVO 09-10-17 | | | | | |
| CONTRACT No. | | | | | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5° | | BELL 505 GIRT | | | |
| SIZE B | CAGE CODE 07MZ6 | DWG. NO. 651.7100 | REV. C | | |
| SCALE NONE | | SHEET 2 OF 3 | | | |

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